CLAIMS

- 1. A method of imaging portions of a workpiece located within a field of
- view of an imaging system, the workpiece having features which are to be
- detected with the imaging system, the method comprising:
- illuminating a first portion of the workpiece from a first combination
- of illumination positions and reduced illumination positions so as to limit a
- 6 first distribution of energy reflected specularly from a workpiece location
- 7 corresponding to the first portion;
- generating output signals to produce image data representative of an
- 9 image of the first portion;
- illuminating a second portion of the workpiece from a second combi-
- nation of illumination positions and reduced illumination positions so as to
- limit a second distribution of energy reflected specularly from a workpiece
- location corresponding to the second portion, the second combination being
- non-identical to the first combination as a result of a position of the work-
- piece portion within the field of view of the imaging system;
- generating output signals to produce image data representative of an
- image of the second portion; and

- detecting the features in images of the first and second image portions
- based on similarities and differences in the images.
- 1 2. The method of claim 1 wherein illuminating the first portion and il-
- luminating the second portion are carried out concurrently.
- The method of claim 1 further wherein the surface features are ma-
- 2 chine readable marks.
- 1 4. The method of claim 1 further comprising controllably positioning
- the field of view of the imaging system after illuminating the first portion so
- as to view the second portion with the imaging system.
- 5. The method of claim 4 wherein controllably positioning is carried out
- with a computer-controlled galvanometer-mounted pivotal mirror having a
- maximum deflection angle, wherein a maximum field of view of the imag-
- 4 ing system is limited by the mirror deflection angle.

- 1 6. The method of claim 3 further comprising moving the workpiece
- relative to the imaging system after illuminating the first portion so as to
- view the second portion with the imaging system.
- 7. The method of claim 6 wherein moving is carried out with an X-Y
- 2 stage.
- 1 8. The method of claim 1 wherein the features are marks on a semicon-
- ductor wafer.
- 9. The method of claim 1 wherein the features are laser scribed marks on the
- workpiece, detecting is carried out with by means of a machine vision proc-
- essor, and wherein illuminating the first and second combinations of illumi-
- anation positions and reduced illumination positions introduces sufficient
- 5 contrast between the features and a background to detect the features at any
- 6 angular location within a field of view of the imaging system.
- 10. The method of claim 1 further including irradiating the workpiece with a
- laser beam to modify a workpiece surface property wherein a feature is pro-
- duced by interaction of the laser beam and the workpiece.

- 1 11. A method of imaging portions of a workpiece comprising:
- illuminating the workpiece from an illumination position so as to
- 3 produce reflected energy from at least first and second portions of the
- workpiece;
- attenuating, at a first location between an illumination position and an
- image location, a first portion of the reflected energy so as to limit the dis-
- 7 tribution of reflected energy incident on an image location corresponding to
- a first portion of the workpiece;
- generating output signals to produce image data representative of an
- image of the first portion;
- attenuating, at a second location between an illumination position and
- an image location, a second portion of the reflected energy so as to limit the
- distribution of reflected energy incident on an image location correspond-
- ing to a second portion of the workpiece;
- generating output signals to produce image data representative of an
- image of the second portion; and
- detecting the features in images of the first and second image portions
- based on similarities and differences in the images.

- 12. The method of claim 11 wherein attenuating the first and second por-
- tions is carried out concurrently.
- 1 13. The method of claim 11 further comprising irradiating the workpiece
- with a laser beam to modify a workpiece surface property wherein a surface
- feature is produced by interaction of the laser beam with the workpiece.
- 1 14. The method of claim 11 wherein attenuating comprises controllably
- positioning at least one baffle in a path between an illumination position and
- 3 an image location.